ASLLC Programmable Graphical Display (PGD)

Installation and Operation Manual

Controller Models

ASLLC.2 ASLLC.2.48 ASLLC.2A ASLLC.2A.48





Contents

Ge	neral.		2
1.	Esta	ablishing Connection	2
2.	Use	er Interface	3
3.	Mai	in Screen	4
4.	Con	nponent Work Status	5
5.	Acti	ive Alarms	6
6.	Pro	gram Menus	8
		Maintenance Menu	
(5.1.1.	Alarm History	
(5.2.	Input/Output Menu	
	5.3.	User Menu	
		Step Test	
(5.4.	Manufacturer Menu	15

GENERAL

This manual provides installation and operating instructions for the optional 128*32 Carel Programmable Graphical Display (PGD) user interface for the AIRSYS Lead/Lag controller models ASLLC.2, ASLLC.2.48, ASLLC.2A, and ASLLC.2A.48.

Note: For PGDs preinstalled in ASMUC series controllers or used with UniCool series WPUs, please consult the Installation and Operation Manual for UniCool units.

For instructions on controlling your HVAC system with the 3-digit programmable LED (PLD) user interface, please refer to the installation and operation manual accompanying the unit. For operation with the Web interface, please refer to AIRSYS Controller IP Interface Manual. All support documents are available at https://airsysnorthamerica.com.

For any questions regarding AIRSYS equipment, please contact AIRSYS Support at (855) 874-5380 or ASNSupport@airsys.com.

1. ESTABLISHING CONNECTION

The PGD Interface connects to the J5 terminal on the controller module via standard 6 pin telephone cable (RJ12). The PGD does not require external power. Please allow 20s startup time when the display is first connected.

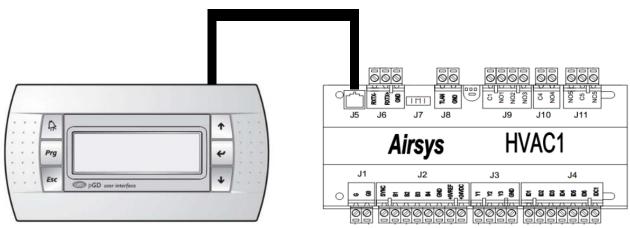


Figure 1: Connection Between PGD and Controller

When the PGD is plugged in, the PLD "freezes" and will no longer function. To return to using the PLD, remove the PGD connection and restart the controller by power cycling the input breaker. Control will return to PLD display after ~30s.

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2. USER INTERFACE

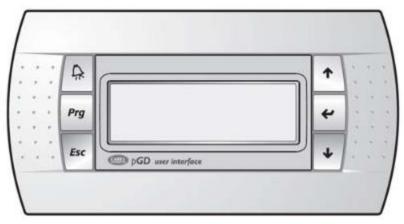


Figure 2: PGD User Interface

Button actions of the PGD display are described in Table 1.

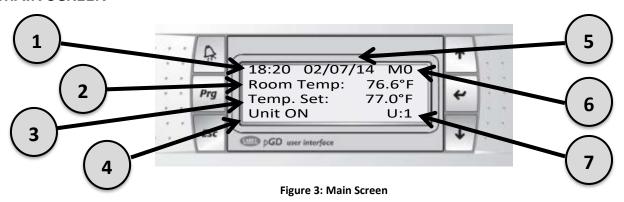
Table 1: PGD Buttons

Button	Function	Description
A	Alarm	Display any active alarm when pressed. For more details on alarms, please refer to Chapter 5 : Active Alarms on page 6.
Prg	Program	 Access the program menus when pressed. For more details, please refer to <u>Chapter 6: Program Menus</u> on page 8.
Esc	ESC	Return to Main Screen. For more details, please refer to Chapter 3: Main Screen on page 4.
Ŷ	Up	 Scroll to the previous screen in a menu Increase the value of selected parameter
	Enter	Select a parameter to be changed.Confirm a changed parameter.
√√	Down	 Scroll to the next screen in a menu. Decrease the value of selected parameter.
Esc +	Turn On/Off	Press and Hold for 5 seconds to turn on/off system.

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3. MAIN SCREEN

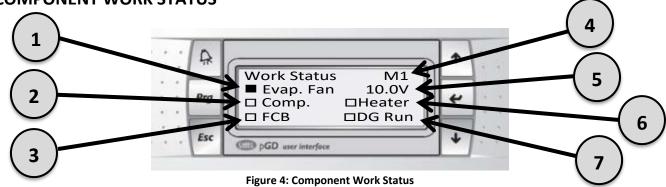


Press ESC to return to the Main Screen

- 1. Time: Current System Time and Date. Can be modified in the Maintenance Menu. For more details please refer to Chapter 6: Program Menus on page 8.
- 2. Room Temp: Displays current room temperature measured by the primary temperature sensor. Sensors can be calibrated in the Maintenance Menu (Page 10).
- 3. **Temp. Set:** Displays current room temperature setpoint. The setpoint can be accessed by pressing **Enter** at the Main Screen. Press **Up** or **Down** to change setpoint temperature and press **Enter** to confirm change.
- 4. Unit: Displays status of the unit
 - a. **On**: Unit is on. NOTE: Unit can be idol if temperature in the space is within the control range.
 - b. **Off** (**Alarm**): Unit has been shut off by alarm (e. g. high pressure).
 - c. **Off (Remote)**: Unit has been shut off through remote control.
 - d. Off (Keyboard): Unit has been shut off by the controller.
 - e. Manual Proc: Unit is in manual procedure (step test or manual operating mode)
 - f. **Standby**: Unit is powered and ready to operate when requested by the controller.
- 5. Date: Current system date in DD/MM/YY format. Can be modified in the Maintenance Menu.
- Menu Reference: M0 = Main Screen.
- 7. Unit Number: Indicates which unit the main screen is showing (U:1 or U:2). Press Esc and Up to change the unit.

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4. COMPONENT WORK STATUS



Press **Down** from the Main Screen to access Component Running Status for unit 1. Press **Down** again to access unit 2. Parameters listed are all Read Only.

- Evaporator Fan Running Status: ON (■)/OFF (□).
- 2. Compressor Running Status: ON (■)/OFF (□)
- 3. Free Cooling Running Status: ON (■)/OFF (□)
- 4. Unit # Menu Reference: M1=Unit 1 Work Status. M1a=Unit 2 Work Status
- 5. Evaporator Fan Running Speed: (0-10V). 10 V = Full Speed. Note: Supply fan will not run between 0-2V.
- 6. Heater Running Status: ON (■)/OFF (□)
- 7. **(Diesel) Generator Run**: ON (■)/OFF (□). A Generator Run Signal will automatically shut outside air damper and only one compressor will be allowed to operate. The default setting is a Normally Open (NO) signal across terminals #42 and #5. This can be changed to Normally Closed (NC) at Menu Reference C2 (Page 15). The controller can also be configured to allow both compressors to turn on during generator run at Menu Reference C2c (Page 16).

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5. ACTIVE ALARMS



Press the **Alarm** button to access **active** alarms. Use the Alarm History, (page 10) to access alarm history.

1. Unit Number: Indicates which controller module is receiving the alarm signal (U:1 or U:2)

2. Alarm Description

3. Alarm Code

AL02/AL04, Unit 1/2 Low Pressure: Indicates Low Pressure side of refrigeration circuit is out of spec. 3 active alarms within one hour (adjustable) will trigger lockout to protect the refrigerant circuit.

AL03/AL06, Unit 1/2 High Pressure: Indicates High Pressure side of refrigeration circuit is out of spec. 3 active alarms within one hour (adjustable) will trigger lockout to protect the refrigerant circuit.

AL05, Smoke/Fire Alarm: Indicates that the controller is receiving a Smoke/Fire alarm signal. Both units will be shut down and outside air dampers, heaters, compressors, and supply fans will all be turned OFF until the alarm is cleared.

AL07, High Temp Alarm: Triggers when the indoor temperature reading has increased above the configured high temp alarm set point (adjustable) for at least 60 seconds (adjustable).

AL08, Low Temp Alarm: Triggers when the indoor temperature reading has decreased below the low temp alarm set point (adjustable) for at least 60 seconds (adjustable).

AL10/AL11, Unit 1/2 Fan Overload /AC Loss: (AC Fan Systems Only): Indicates either the supply fan's internal protection is active or a loss of AC power to the HVAC unit.

AL15/AL16, Unit 1/2 Dirty Air Filter: Indicates that the primary air filter(s) is dirty and needs to be changed out.

AL17, pLAN alarm: pLAN communication has been lost between the 2 controller modules. Each unit will cool independently according to its own temperature sensors while communication is lost.

AL18, Clock Card Alarm: The clock card is either not connected properly or the battery in the clock card needs replacement.

AL19, Humidity Sensor Alarm: Humidity sensor is disconnected or does not accurately report relative humidity.

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AL20, Indoor Temp Sensor Alarm: Indoor temperature sensor is disconnected or does not accurately report temperature.

AL21, Backup Indoor Temp Sensor Alarm: Backup indoor temperature sensor is disconnected or does not accurately report temperature.

AL22, Outdoor Temp Sensor Alarm: Outdoor temperature sensor is disconnected or does not accurately report temperature.

AL23, Two Compressor Run: Indicates that both HVAC unit compressors are needed to maintain site temperature as part of a Lead/Lag control relationship. For Lead/Lag operation one HVAC unit should be able to maintain site temperature on its own. Whenever two compressors are needed to maintain site temperature, one or more of the following conditions may be present:

- The controller setpoint(s) have been manually changed
- Elevated outside temperature (>95°F)
- Additional heat load has been added to the site without increasing the cooling capacity
- The HVAC system is undersized for the site heat load
- Lead unit is no longer performing to specifications and needs service

AL24/AL25, Unit 1/2 Damper Alarm: Indicates that one of the two most common failure modes for the outside air damper has occurred:

- Damper stuck open
- Damper stuck closed

AL26/AL27, Unit 1/2 Supply Air Temperature Sensor Alarm: Supply air temperature sensor is disconnected or does not accurately report temperature.

AL28, Generator Run: Indicates that the generator is running. During generator run, outside air dampers will be shut and only the lead unit compressor will run.

AL29/AL30, Unit 1/2 Airflow Alarm (DC Fan Systems Only): Indicates a potential problem with the DC supply fan.

AL31/AL32, Unit 1/2 AC Loss Alarm (DC Fan Systems Only): Primary AC power has been lost on the HVAC units. Mechanical cooling cannot run without AC power. Free Cooling will continue to operate if conditions are suitable.

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6. PROGRAM MENUS



Figure 6: Program Menus

Press **Prg** to access the Program Menus. Use the **Up** and **Down** keys to scroll through the menu options. Press **Enter** to access the functions in each menu. See Pages 9-16 for a list of all menu options.

Table 2 describes the list of functions available within each menu.

Table 2: List of Program Menus

Menu	Functions Available
	Review software and boot versions
	View component Run Time and Start Count
	Modify system time
Maintenance	Review Alarm History
	Manual Operation mode
	Calibrate sensor probes
	View current input/output status on the controller:
	Sensor probe readings
Input/Out	Alarm input contacts
input/Out	Alarm output contacts
	Contactor coil outputs
Setpoint	·
Setponit	Change primary temperature setpoint
	Adjust cooling stages
	Heater settings
	Humidity control
User	Free Cooling settings
	High/Low Temp alarm setpoints
	Step Test
	Comfort Mode
	Communication settings
	Alarm inputs (Normally Open vs. Normally Closed)
Manufacturer	Supply fan setting (AC vs. DC)
	Erase Alarm History
	Reset factory defaults

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6.1. Maintenance Menu

Table 3 lists the information and settings available in the Maintenance Menu. Press Up or Down to change or cycle through parameters. Press Enter to confirm a change or cycle through parameter options. The Menu Reference is located at the top right-hand corner of the screen.

Table 3: Maintenance Menu

Table 3: Maintenance Menu					
Menu	Menu Reference	Description			
Unit (System) Type	A0	AIRSYS = Manufacturer's Name			
Onit (System) Type	AU	Unit Type: US BS (U.S. Base Station)			
		Bios Version			
System Version	A1	Boot Version and Date			
		Version: Software build and version			
	A2	Unit 1 Free Cooling Running Hours			
Free Cooling Stats	A2a	Unit 1 Free Cooling Start Count			
Tree Cooling Stats	A2b	Unit 2 Free Cooling Running Hours			
	A2c	Unit 2 Free Cooling Start Count			
	A3	Unit 1 Compressor Running Hours			
Compressor Stats	A3a	Unit 1 Compressor Start Count			
Compressor state	A3b	Unit 2 Compressor Running Hours			
	A3c	Unit 2 Compressor Start Count	For parameters A2-A5c, Press Enter to		
	A4	Unit 1 Heater Running Hours	access clock reset.		
Heater Stats	A4a	Unit 1 Heater Start Count			
	A4b	Unit 2 Heater Running Hours	_		
	A4c	Unit 2 Heater Start Count	_		
	A5	Unit 1 Evaporator Fan Start Count	-		
Evaporator Fan Stats	A5a	Unit 1 Evaporator Fan Running Hours	-		
	A5b	Unit 2 Evaporator Fan Start Count	-		
Regulation (System)	A5c	Unit 2 Evaporator Fan Running Hours			
Clock	A6	Clock Settings Press Enter to modify system time and date.			
Alarm history	A7	Press the Alarm button to view historical alarms. See Alarm History on page 10 for more detail.			
		Note: Use the Step Test described in Page 14 in	estead of manual mode unless absolutely		
	у А8	,	•		
Manual Mode Entry		necessary. Manual mode is only available when the system is Off. Warning : Improper use manual mode may damage HVAC components. Always turn on the supply fan before the			
,		heater or compressor. Always let compressor run at least one minute before shutting off. The			
		default password for manual mode and sensor calibration is 0003.			
	A9	Unit 1 Evaporator Fan Manual On/Off			
	A9a	Unit 2 Evaporator Fan Manual On/Off			
	Aa	Unit 1 Evaporator Fan Manual Speed (0-10V)			
	Aa1	Unit 2 Evaporator Fan Manual Speed (0-10V)			
Manual Mode	Ab	Unit 1 Heater Manual On/Off			
The state of the s	Ab1	Unit 2 Heater Manual On/Off			
	Ae	Unit 1 Compressor Manual On/Off			
	Ae1	Unit 2 Compressor Manual On/Off			
	Ag	Unit 1 Free Cooling Damper Position (0-10V)			
	Ag1	Unit 2 Free Cooling Damper Position (0-10V)			
	Ah	Room Temp Sensor Calibration			
Compan Calibration		Outdoor Temp Sensor Calibration			
Sensor Calibration	Ai	Supply Air Temp Sensor 1 Calibration			
		Humidity Sensor Calibration Room Temp Sensor 2 (used for backup) Calibration			
	Aj		tion		
Supply Air Temp Sensor 2 Calibration		ord			
New Password	Az	Press Enter to change the manual mode passw	uiu		

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6.1.1. Alarm History



Figure 7: Alarm History

- 1. Alarm Code: Refer to Alarm Code detail on Page 6 for more detail.
- 2. Alarm Description
- 3. Alarm Time
- 4. Alarm Sequence: H008 indicates the 8th alarm on the system
- 5. Alarm Date: Date recorded in DD/MM/YY format

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6.2. Input/Output Menu

Table 4 lists the information available in the Input/Output Menu. The parameters in this table are READ ONLY.

Table 4: Input/Output Menu

	Table 4: Input/Output Menu Menu Menu Table 4: Input/Output Menu				
Menu	Reference	Description	Range		
		B1: Not Used			
		B2: Room Temp			
	10	B3: Indoor Humidity			
_		B4: Outdoor Temperature			
Sensor	I1	Supply Air Temp Sensor Reading			
Input	12	Humidity Sensor Reading			
	12	Indoor Temp Sensor Reading			
	13	Backup Temp Sensor Reading			
	14	Outdoor Temp Sensor Reading			
	14	Unit 1 Smoke/Fire Alarm Input	Open/Closed		
	17	Gen Run Signal Input	Open/Closed		
Unit 1	17	Unit 1 Low Pressure Contact	Open/Closed		
Input		Unit 1 High Pressure Contact	Open/Closed		
Contacts		Unit 1 Filter Contact	Open/Closed		
Contacts	18	ASLLC.2(A): Unit 1 Fan Overload / AC Loss Contact	Open/Cioseu		
		ASLLC.2(A). Office Francoverload / AC Loss Contact ASLLC.2(A).48: Unit 1 Airflow Contact	Open/Closed		
		Prime Power Loss Input (DC Failover Option Only)	Open/Closed		
	17a	Unit 2 Smoke/Fire Alarm Input	Open/Closed		
	170	Unit 2 Low Pressure Contact	Open/Closed		
Unit 2		Unit 2 High Pressure Contact	Open/Closed		
Input		Unit 2 Filter Contact	Open/Closed		
Contacts	I8a	ASLLC.2(A): Unit 2 Fan Overload / AC Loss Contact	Орепустозец		
Contacts		ASLLC.2(A). 48: Unit 2 Airflow Contact	Open/Closed		
		Controller 1 Power Contact	Open/Closed		
	I8b	Controller 2 Power Contact	Open/Closed		
		Unit 1 Evaporator Fan Speed	0-10V		
Analog	19	Unit 1 Outside Air Damper Opening	0-10V		
Output		Unit 2 Evaporator Fan Speed	0-10V		
Juiput	I9a	Unit 2 Outside Air Damper Opening	0-10V		
		Unit 1 Compressor Output	On/Off		
Unit 1	Id	Unit 1 Evaporator Fan Output	On/Off		
Output	10	Unit 1 heater Output	On/Off		
Contacts		High Temp Output	Open/Closed		
Contacts	le	HVAC1 Alarm Output	On/Off		
		Unit 2 Compressor Output	On/Off		
Unit 2	ld1	Unit 2 Evaporator Fan Output	On/Off		
Output		Unit 2 heater Output	On/Off		
Contacts		2 Compressor Run Output	Open/Closed		
Contacts	le1	·	•		
Contacts	le1	HVAC2 Alarm Output	On/Off		

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6.3. User Menu

The default password for User Menu is **0003.**

Table 5: User Menu

Table 5: User Menu			
Menu	Menu Reference	Description	Default
	P0a	Enable PI Temperature Control	No
	Lead Compressor Turn Off Difference: The range of allowed temperature swing for compressor. This is to prevent frequent compressor cycling Lead Compressor Turn On Difference: The temperature above the setpoint at which the compressor will turn on. For example, if setpoint is 77°F and this setting is 2°F, the compressor will start at 79°F. Free Cooling Turn On Difference: The temperature below the setpoint at which Free Cooling will start. For example, if the setpoint is 77°F and this setting is 4°F, Free Cooling will start at 73°F. Lead Heater Turn Off Difference: The temperature range for heater operation. Lead heater Turn On Difference: The temperature below the setpoint at which the heater turns on. For example, if the setpoint is 77°F and this setting is 29°F, the heater will start at 48°F. Minimum temperature allowed for the primary temperature setpoint Maximum temperature allowed for the primary temperature setpoint Enable humidity limit: maximum relative humidity allowed at the site before the outdoor air damper shuts down Humidity Difference: determines the indoor humidity below the maximum at which free cooling is re-enabled Free Cooling Temperature Difference: Minimum Outdoor-Indoor Temperature difference for Free Cooling. For example, if this parameter is set to 3.6°F, the outdoor air must be 3.6°F lower than the indoor air for Free Cooling to engage. Enable Auto Restart: Restarts the system automatically after power loss Enable Supervisor On/Off Unit: Enable the system to be turned on and off remotely. This is required for remote manual mode.	6.0°F	
	P1	which the compressor will turn on. For example, if setpoint is 77°F and this setting	No
Cooling and Heating Stage Control		Free Cooling will start. For example, if the setpoint is 77°F and this setting is 4°F,	4.0°F
		<u> </u>	3.0°F
	P2	Lead heater Turn On Difference: The temperature below the setpoint at which the heater turns on. For example, if the setpoint is 77°F and this setting is 29°F, the	3.0°F 29.0°F 33.8°F 104.0°F Yes 85% 5% 3.6°F Yes
		Minimum temperature allowed for the primary temperature setpoint	33.8°F
	Р3		
	P4	Humidity limit: maximum relative humidity allowed at the site before the outdoor	No ng for 6.0°F
Free Cooling Setpoints		Humidity Difference: determines the indoor humidity below the maximum at	
	Р5	difference for Free Cooling. For example, if this parameter is set to 3.6°F, the	3.6°F
			Yes
Enable Auto Restart: Restarts the system automatically after power loss Enable Supervisor On/Off Unit: Enable the system to be turned on and off remotely. This is required for remote manual mode.		Yes	
High/Low	Low Temp Alarm Diff: The temperature difference below the setpoint for low temperature alarm to trigger. For example, if the Indoor Temperature Setpoint is 77°F and Low Temp Alarm Trigger is set to 34°F, the low temp alarm will trigger at		34.0°F
Temp Alarm Setting	P8	High Temp Alarm Diff: The temperature difference above the setpoint for the high temperature alarm to trigger. For example, if the Indoor Temperature Setpoint is 77°F and High Temp Alarm Trigger is set to 16°F, the high temp alarm will trigger at 93°F.	16.0°F
		High/Low temp alarm delay	No 6.0°F 2.0°F 4.0°F 3.0°F 29.0°F 33.8°F 104.0°F Yes 85% 5% 3.6°F Yes 4.0°F 16.0°F 16.0°F 16.0°F 16.0°F 16.0°F 16.0°F 16.0°F
Communicati		Identification number for BMC Network	001
on Setting	Pg	Communication speed. Use 9600 bps for Modbus, 19200 for IP connection Protocol Type: Use Carel Protocol for IP connection	
	Pm	Free Cooling Temperature Limit: Minimum temperature for supply air during free cooling: when the outside air temperature is lower than this limit, the outsider air damper will adjust to mix in return air to avoid cold shocking equipment	51.8°F
Free Cooling		Free Cooling Dead Zone: The temperature range for Free Cooling	1.8°F
Control Logic	Pn	Enable FC damper alarm: The FC damper alarms work by measuring the temperature difference across the damper when it is fully open and fully closed. For example, when the damper is fully open, the outside air temperature should be the same as supply air temperature, within the tolerance specified.	Yes

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Menu	Menu Reference	Description	Default
		Temperature difference tolerance for Damper Open condition	15.0°F
		Temperature difference tolerance for Damper Closed condition	15.0°F
		FC Alarm Delay: delay after the damper reaches fully open or fully closed position	600s
		before damper alarm is accessed.	
	Pn1	Restart Check: time delay between each damper check	60min
		Lock Counts: the number of check fails to trigger damper alarm	3
		Lock time: free cooling lockout period after the damper alarm is triggered	540min
Controller Setting	Рр	Controller Address: 01 for unit 1, 02 for unit 2.	1/2
Step Test	Pp1	Step Test. Only available when the system is Off. See section 6.3.1 on page 14 for more information.	N/A
	Pr	Supply fan PID control	Yes
Controller		Compressor delay when free cooling is engaged	Yes
Setting	Ps	Enable Room Temp 2: use backup temp sensor when required	15.0°F 15.0°F 600s 60min 3 540min 1/2 N/A Yes
	_	Enable Dust Sensor	No
AFPD	Pq	Set Filter Delay	120min
		Comfort mode temperature setting	72.0°F
Comfort	Pu	Enable Comfort Mode	No
Mode		Comfort Mode Time	01Hr
		Alarm A08 output signal	Yes
	Alarm A15 output signal	Alarm A15 output signal	No
	Pv	Alarm A16 output signal	60min 3 540min 1/2 N/A Yes Yes Yes No 120min 72.0°F No 01Hr Yes No No Yes
		Alarm A24 output signal	
Alarm Setting		Alarm A25 output signal	
	D. 4	Alarm A26 output signal	
	Pv1	Alarm A27 output signal	
		Custom alarm signal output	A23
	Pw	Enable Dehumidification function	No
		Target humidity level	55%
		Dehumidification dead zone: The humidity level above the target humidity level at which the compressor will turn on. For example, if the target humidity is 55% and	15.0°F 15.0°F 600s 60min 3 540min 1/2 N/A Yes Yes Yes No 120min 72.0°F No 01Hr Yes No No Yes Yes Yes Yes Yes Yes Yes Yes Yes No 11.0°F 7.5 V
	D 4	this setting is 15%, the dehumidification process will start at 70%.	
Dalamatal	Pw1	Free Cooling humidity dead zone: The humidity level above the target humidity	
Dehumid- ification		level at which Free Cooling becomes unavailable. For example, if the target	Ε0/
incation		humidity is 55% and this setting is 5%, Free Cooling will not be available above	Yes Yes Yes A23 No 55% 15%
		60%.	
		Dehumidification temperature difference: The temperature below the main cooling	
	Pw2	setpoint at which electric reheat will be employed to achieve the desired humidity level	11.0°F
		Maximum fan speed during dehumidification	7.5 V
New Password	Pz	Press Enter to change the user mode password	

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6.3.1. Step Test

The step test systematically verifies that key components of the system are operating as expected. Note the following considerations:

- The step test is available only when the system is **Off** (at main screen, press and hold ESC + Enter for 5s to turn on/off system)
- The steps in the test can be executed in any order; they do not need to be sequential
- If any alarms are triggered during the test, refer to "Active Alarms" on Page 6 for more detail
- Warning: Once a compressor has been turned on, it must be allowed to run for <u>at least one minute</u> before shutdown to prevent damage

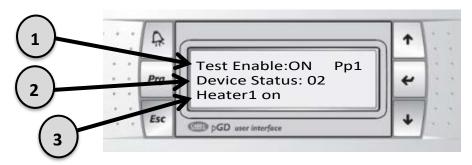


Figure 8: Step Test

- 1. Test Enable: Change to ON to start step test
- 2. Device Status: change the step number to perform a test. See **Table 6** for a list of all available tests and their corresponding step numbers.

Table 6: Step Test List

Step	Action	Notes
01	Turns on Unit 1 Supply Fan	
02	Turns on Unit 1 Heater	May take a few minutes before you feel warm air
03	Turns on Unit 1 Compressor	IMPORTANT: Let compressor run for <u>at least one minute</u> before going to next step
04	Opens Unit 1 Fresh Air Damper	HINT : With the lights off in the shelter, you can see indirect daylight via opening behind exhaust grill
05	Turns on Unit 2 Supply Fan	
06	Turns on Unit 2 Heater	May take a few minutes before you feel warm air
07	Turns on Unit 2 Compressor	IMPORTANT: Let compressor run for at least one minute before going to next step
08	Opens Unit 2 Fresh Air Damper	HINT : With the lights off in the shelter, you can see indirect daylight via opening behind exhaust grill
09	Turns on Fan and Heater for both Lead and Lag WPUs	
10	Turns on Fan, Compressor, and Damper for both Lead and Lag WPUs	Damper will open to 100% IMPORTANT: Let compressor run for at least one minute

3. When testing is complete, change "Test Enable" to OFF and turn the unit on from the main screen.

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6.4. Manufacturer Menu

Table 7 lists the parameters available in the Manufacturer Menu.

Warning: these parameters are critical to system operation. Improper settings may cause the system to operate incorrectly. The default password for Manufacturer Menu is **0003**.

Table 7: Manufacturer Menu

Reference	Description	Default
	BMS Network	Υ
	Enable Clock Card	Υ
C1	Enable Free Cooling	Υ
	Enable Free Cooling with Compressor (Partial Free Cooling).	Υ
	Enable buzzer	N
C1a	Only Free Cool during emergency	N
	Enable Alarm A23	Υ
Cal	Enable auxiliary heating	Υ
C1b	Do not turn off unit when fire alarm is activated	N
	Sys number: Number of units in system	2
C2	Enable Supply temperature calculation (Only when supply sensors not installed)	Υ
	DG Status Type: (Diesel) Generator input signal type	N.O.
626	Smoke Input Type: Smoke/fire Alarm input signal type	N.C.
C2a	Custom alarm output signal type	N.C.
Cah	HVAC Alarm (WPU lockout) output signal type	N.O.
C2b	High Temp Alarm output signal type	N.C.
	Manual lead-lag rotation: Changing to yes will manually rotate the lead and lag units	N
C2c	once.	IN
CZC	Compressor start delay whenever a generator run signal is received	180s
	Allow both compressors to run during active generator run signal	N
C8a	Measurement Unit Type (Fahrenheit or Celsius)	F
	Evaporator fan minimum speed: Change to 5V to enable indoor air circulation	0.1V
Ce	Evaporator fan maximum speed	10V
	Evaporator fan maximum speed during prime power loss (DC failover option only)	8V
Ce1	Free Cooling damper minimum position	0V
Cei	Free Cooling damper maximum position	10V
Cf	Startup delay time for evaporator fan	5s
Ci	Stop delay time for evaporator fan	60s
Cf1	Startup delay time for evaporator fan overload alarm	0s
CII	Recovery delay time for evaporator fan overload alarm	120s
Cg	Startup delay time for low pressure alarm	60s
	Recovery delay time for low pressure alarm	10s
Cg1	Number of low pressure alarms triggered in an hour to cause lockout	3
Cg2	Number of high pressure alarms triggered in an hour to cause lockout	3
Ch	Minimum stop time for compressor	180s
	Minimum run time for compressor	60s
Ch1	Evaporator Fan Type	Auto
Ci	Airflow Alarm Delay	30s
C:	Filter Alarm Delay	10s
Cj	Stop Free Cooling when Filter Alarm is triggered.	Yes

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Co	Number of Stand-by units	1
Co	Auto Rotation Time	168Hr
	Force startup of stand-by unit by temperature	Yes
Ср	Lag unit heating delay	1min
	Lag unit compressor delay	0min
Cq	Lag heater Turn On Difference: The temperature below the setpoint at which the heater turns on. For example, if the setpoint is 77°F and this setting is 29°F, the heater will start at 48°F.	
•	Lag Heater Turn Off Difference: The temperature range for heater operation.	3.0°F
	Allow both units to simultaneously employ Free Cooling	Yes
Cr	Lead Compressor Turn On Difference: The temperature above the setpoint at which the lag compressor will turn on. For example, if setpoint is 77°F and this setting is 7.4°F, the compressor will start at 84.4°F.	7.4°F
	Lag Heater Turn Off Difference: The temperature range for lag compressor operation.	7.2°F
Cs	Reset Controller to default values	N/A
Ct	Erase Alarm History	No
Cz	Press Enter to change the user mode password	N/A

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